

## TECAPEEK SM PVX black - Stock Shapes (rods, plates, tubes)

### Chemical Designation

PEEK (Polyetheretherketone)

### Colour

black opaque

### Density

1.43 g/cm<sup>3</sup>

### Fillers

carbon fibres, graphite, PTFE

### Main features

- very good chemical resistance
- inherent flame retardant
- good heat deflection temperature
- hydrolysis and superheated steam resistant
- good machinability
- good slide and wear properties

### Target Industries

- oil and gas industry
- chemical technology
- energy industry
- mechanical engineering

| Mechanical properties                 | parameter        | value | unit                             | norm                 | comment  |
|---------------------------------------|------------------|-------|----------------------------------|----------------------|--|
| Tensile strength                      | 50mm/min         | 62    | MPa                              | DIN EN ISO 527-2     | 1) (1) For tensile test: specimen type 1b<br>(2) For flexural test: support span 64mm, norm specimen.<br>(3) Specimen in 4mm thickness |
| Modulus of elasticity (tensile test)  | 1mm/min          | 6000  | MPa                              | DIN EN ISO 527-2     |  |
| Elongation at break (tensile test)    | 50 mm/min        | 2     | %                                | DIN EN ISO 527-2     |  |
| Flexural strength                     | 2mm/min, 10 N    | 116   | MPa                              | DIN EN ISO 178       | 2)   |
| Modulus of elasticity (flexural test) | 2mm/min, 10 N    | 6400  | MPa                              | DIN EN ISO 178       |  |
| Impact strength (Charpy)              |                  | 17    | kJ/m <sup>2</sup>                | DIN EN ISO 179-1eA   |  |
| Ball indentation hardness             |                  | 206   | MPa                              | ISO 2039-1           | 3)   |
| Thermal properties                    | parameter        | value | unit                             | norm                 | comment  |
| Glass transition temperature          |                  | 150   | °C                               | DIN EN ISO 11357     | 1) (1) Found in public sources.<br>(2) Found in public sources. Individual testing regarding application conditions is mandatory.      |
| Melting temperature                   |                  | 341   | °C                               | DIN EN ISO 11357     |  |
| Service temperature                   | short term       | 300   | °C                               | -                    | 2)   |
| Service temperature                   | long term        | 260   | °C                               | -                    |  |
| Thermal expansion (CLTE)              | 23-100°C, long.  | 3     | 10 <sup>-5</sup> K <sup>-1</sup> | DIN EN ISO 11357     |  |
| Thermal expansion (CLTE)              | 100-150°C, long. | 4     | 10 <sup>-5</sup> K <sup>-1</sup> | DIN EN ISO 11359-1;2 |  |
| Thermal expansion (CLTE)              | 23-60°C, long.   | 3     | 10 <sup>-5</sup> K <sup>-1</sup> | DIN EN ISO 11359-1;2 |  |

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