

TECAPEEK SM natural - Stock Shapes (rods, plates, tubes)

Chemical Designation

PEEK (Polyetheretherketone)

Colour

beige opaque

Density

1.31 g/cm³

Main features

- very good chemical resistance
- inherent flame retardant
- good heat deflection temperature
- hydrolysis and superheated steam resistant
- good machinability
- good slide and wear properties

Target Industries

- oil and gas industry
- chemical technology
- energy industry
- mechanical engineering

Mechanical properties	parameter	value	unit	norm	comment
Tensile strength	50mm/min	112	MPa	DIN EN ISO 527-2	1)
Modulus of elasticity (tensile test)	1mm/min	4300	MPa	DIN EN ISO 527-2	
Elongation at break	50 mm/min	14	%	DIN EN ISO 527-2	
Flexural strength	2mm/min, 10 N	159	MPa	DIN EN ISO 178	2)
Modulus of elasticity (flexural test)	2mm/min, 10 N	4200	MPa	DIN EN ISO 178	
Notched impact strength (Charpy)		6	kJ/m ²	DIN EN ISO 179-1eA	
Ball indentation hardness		237	MPa	ISO 2039-1	3)
					(1) For tensile test: specimen type 1b (2) For flexural test: support span 64mm, norm specimen. (3) Specimen in 4mm thickness
Thermal properties	parameter	value	unit	norm	comment
Glass transition temperature		150	°C	DIN EN ISO 11357	1)
Melting temperature		341	°C	DIN EN ISO 11357	
Service temperature	long term	260	°C	-	
Service temperature	short term	300	°C	-	2)
Thermal expansion (CLTE)	23-60°C, long.	5	10 ⁻⁵ K ⁻¹	DIN EN ISO 11359-1;2	
Thermal expansion (CLTE)	23-100°C, long.	6	10 ⁻⁵ K ⁻¹	DIN EN ISO 11359-1;2	
Thermal expansion (CLTE)	100-150°C, long.	6	10 ⁻⁵ K ⁻¹	DIN EN ISO 11359-1;2	
					(1) Found in public sources. (2) Found in public sources. Individual testing regarding application conditions is mandatory.

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